



## Segway™ Human Transporter (HT) 25.0 Cargo System

i Series models only



### Kit Contents

- > (1) Top Tube Assembly
- > (1) Cargo Clamp
- > (1) Pillar Assembly
- > (2) Gearbox Spacers
- > (4) 30mm Fasteners
- > (1) Washer
- > (1) 4mm Hex Wrench
- > (1) Segway HT Limited Warranty

### Tools Required

- > Flat head screwdriver
- > 4mm Hex Wrench (included)



### Questions?

If you are missing a part, or if you need to return the product, please contact Segway Customer Operations at 1.866.4SEGWAY (1.866.473.4929) or on our website at [www.segway.com/support/contact\\_us.html](http://www.segway.com/support/contact_us.html). Check [www.segway.com](http://www.segway.com) for updates to this document. Thank you.



### WARNING!

Always shut down your Segway HT and unplug the Power Cord before performing any maintenance or installing any part or accessory.

Follow these instructions carefully. Failure to follow these instructions could damage your Segway HT and render it unsafe to use.

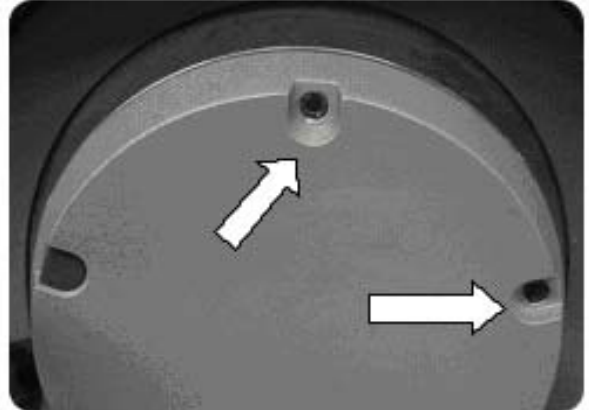
### LIMITED WARRANTY

The Segway HT Cargo System is an "Accessory Part" covered by the Segway™ Human Transporter Limited Warranty (copy delivered with the kit.)

## > Installing the 25.0 Cargo System

**Step 1** Locate the Gearbox plugs on the right Gearbox with the Segway HT facing forward. Note: The right Gearbox is located near the Parking Stand. Pry out the two rear plugs using a Flathead Screwdriver.

Step 1



**Step 2** Insert two 30mm Fasteners into the holes at the bottom of the Pillar Assembly. Place one Gearbox spacer onto each fastener. The fasteners will align with the Gearbox plug locations from Step 1. Use the 4mm Hex Wrench to loosely tighten both fasteners.

Step 2



**Step 3** Using one 30mm Fastener, loosely attach the Top Tube Assembly to the Pillar Assembly using the 4mm Hex Wrench. The Top Tube Assembly attaches at the center hole. Be sure to position the Top Tube Assembly so it curves towards the Control Shaft of the HT. Note: The Threaded Tightening Knob should come close to touching the Control Shaft.

Step 3



**Step 4** Spread the Cargo Clamp opening wide enough to wrap around the Control Shaft. The Cargo Clamp will snap into place when properly attached. Be sure that the threaded side of the Cargo Clamp meets up with the Tightening Knob on the Top Tube Assembly.

**Step 4**



**Step 5** Screw the Top Tube Assembly into the Cargo Clamp using the threaded Tightening Knob. You may need to adjust the height of the Cargo Clamp to meet the Top Tube Assembly.

**Step 5**



**Step 6** Once the Top Tube Assembly is affixed to the Cargo Clamp, use one 30mm Fastener and Washer and insert into the open side of the Cargo Clamp. Tighten using the 4mm Hex Wrench until the tips of the Cargo Clamp touche.

**Step 6**



Next, be sure that all fasteners are securely tightened:

- (1) Top Tube Assembly
- (2) Gearbox
- (1) Cargo Clamp

**Step 7** On the 25.0 Cargo Bag, locate the two front pockets and lift them from the bag. They are held in place with hook and loop closures. Attach the two coated-metal hooks to the Top Tube Assembly by placing them over the tube. They will fit snugly. Do not place the hooks into the Top Tube holes.

**Step 7**



**Step 8** Secure the hook and loop strap at the lower portion of the bag around the Pillar Assembly by threading it through the “D” loop and back into itself. Lower the pockets and re-secure the hook and loop closures on the front pockets.

**Step 8**



## > **Weight Specifications**

Maximum Payload of 25.0 Cargo System: 25lbs (11.3kg)

*We hope this procedure provided clear step-by-step instructions. If you feel these instructions are incorrect in any way, we would like to hear from you. Please contact Segway Customer Support at 1-866-4SEGWAY or go to [www.segway.com](http://www.segway.com) if you have any questions, comments or suggestions. Thank you!*